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<b>POWER OF ATTORNEY and CORRESPONDENCE ADDRESS INDICATION FORM</b>	Application Number	10/593,809-Conf. #4923
	Filing Date	September 20, 2006
	First Named Inventor	Jagdish Narayan
	Title	METHODS OF FORMING ALPHA AND BETA TANTALUM FILMS WITH CONTROLLED etc.
	Art Unit	N/A
	Examiner Name	Not Yet Assigned
Attorney Docket No.		13194-00048-US

We hereby revoke all previous powers of attorney given in the above-identified application.

We hereby appoint:

☒ Practitioners associated with the Customer Number: 

OR

☐ Practitioner(s) named below:

Name	Registration Number	Name	Registration Number

as my/our attorney(s) or agent(s) to prosecute the application identified above, and to transact all business in the United States Patent and Trademark Office connected therewith.

Please recognize or change the correspondence address for the above-identified application to:

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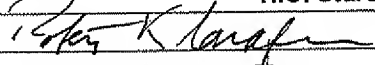
We are the:

☐ Applicant/Inventor.

☒ Assignees of record of the entire interest. See 37 CFR 3.71.  
Statement under 37 CFR 3.73(b) is enclosed. (Form PTO/SB/96)

SIGNATURE of Applicant or Assignees of Record

H.C. Starck Inc.

Signature		Date	9/20/07
Name	Robert K. Sarafian	Telephone	617-630-5804
Title and Company	General Counsel, H.C. Starck Inc. & Secretary North Carolina State University		
Signature		Date	
Name		Telephone	
Title and Company			

NOTE: Signatures of all the inventors or assignees of record of the entire interest or their representative(s) are required. Submit multiple forms if more than one signature is required, see below\*.

☒ \*Total of 2 forms are submitted.